

# practical No. 1

01

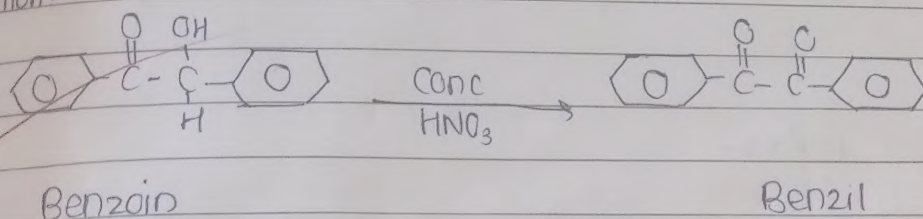
Benzoin  $\rightarrow$  Benzil  $\rightarrow$  Benzilic acid.

## part-I

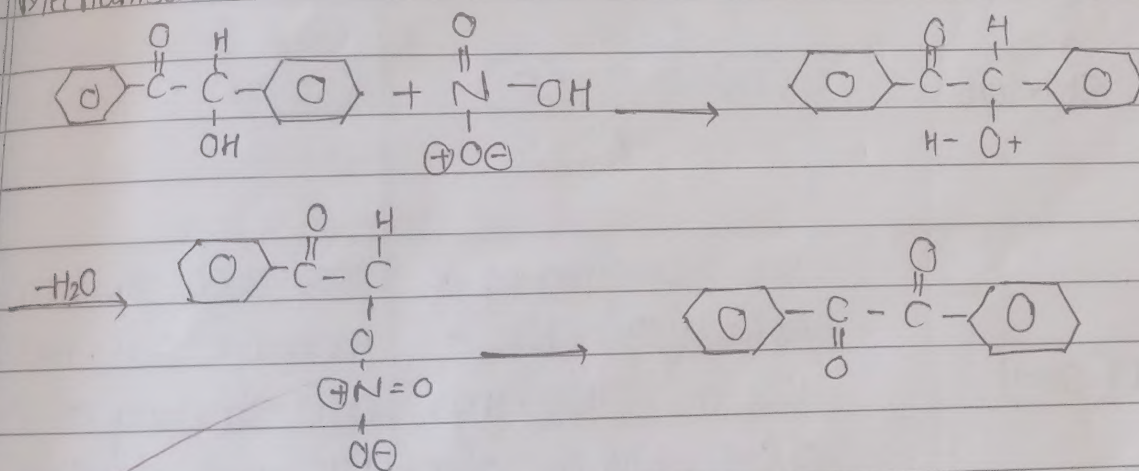
Aim:- preparation of Benzil from Benzoin.

Requirement :- Conical flask, burner, Condensers, Benzoic, con  $\text{HNO}_3$  etc.

Reaction:



Mechanism

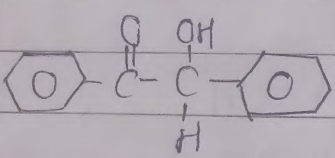
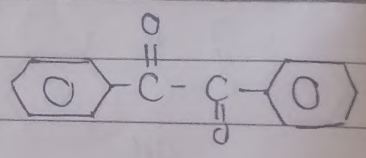




## Stoichiometric Calculation.

	Benzoin	Con. $\text{HNO}_3$
Molecular formula	$\text{C}_{14}\text{H}_{12}\text{O}_2$	$\text{H}_1\text{N}_1\text{O}_3$
Molar weight	212	63
Molar ratio	1	1
Volume	-	0.75
No. of moles	0.018	0.018
$\phi$ (gm)	4 gm	1.34 gm

## Spectral Data :-

	Benzoin	Benzil
Structure		
IR ( $\text{cm}^{-1}$ )	3100-3000 stretching of Aromatic C-H ( $\text{sp}^2$ ) - 1660 - 1550 $\text{cm}^{-1}$ stretching of C=C. 1715 $\text{cm}^{-1}$ stretching of Ketonic C=O	3100-3000 stretching of Aromatic C-H. 1660-1550 $\text{cm}^{-1}$ stretching of C=C. 1715 $\text{cm}^{-1}$ stretching of Ketonic C=O.
$^1\text{H NMR}$	Benzene ring 6.5-8.5 $\delta\text{H}$ R-OH : 1-6.	Benzene ring 6.5-8.5 $\delta\text{H}$ 8H.



procedures:-

Take 4 gm of benzoic acid and 20 cm<sup>3</sup> of con HNO<sub>3</sub> in Conical flask. Heat it on boiling water bath with occasional stirring until the evolution of oxides of nitrogen has stopped.

pour the reaction mixture in 20 cm<sup>3</sup> of cold water and stir well. The oil crystallises and yellow solid is obtained.

Filter the crude product at the suction pump wash with cold water to remove HNO<sub>3</sub> and dry. Note the yield of the crude benzoic acid. Purify the product and take its MP.

ethanol  
recrystallise

Calculation:

Weight of crude product: 3.7 gm  
Melting point : 94°C

Theoretical yield:-

212 gm of benzoic acid = 210 gm of Benzoic acid

4 gm of benzoic acid = x gm of Benzoic acid

$$x = \frac{210 \times 4}{212}$$

$$x = 3.96 \text{ gm}$$

Percentage yield:  $\frac{\text{practical yield}}{\text{Theoretical yield}} \times 100$

$$= \frac{3.7}{3.96} \times 100$$

$$= 96\%$$



$$R_f \text{ value} = \frac{\text{Distance travelled by solute}}{\text{Distance travelled by solvent}}$$

$$= \frac{3.5}{4}$$

$$= 0.87$$

### MSDS Data:-

Name of compound	Health Hazards	First Aid.
Benzoin	many causes eyes and skin irritation. Causes respiratory tract irritation Harmful if swallowed.	Flush the eyes and skin with plenty of water.
Nitric acid	Causes severe eyes and skin burns. may causes respiratory tract and digestive tract irritation Very harmful if swallowed.	Rinse the eyes with plenty of water flush the affected area of skin with plenty of water.
Ethyl alcohol	Cause eye skin respiratory tract irritation.	Flush eyes and skin with plenty of water.

### Result:-

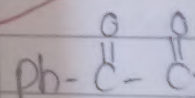
Theoretical  
Melting point  
Weight of  
percentage

Aim:- prep

Requirement

Reaction.

Mechanism





Result:-

03

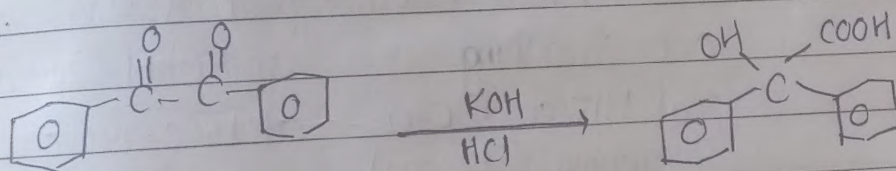
Theoretical yield: 3.96 gm  
Melting point : 94  
Weight of the product: 3.7  
percentage yield: 96%

## Part - II

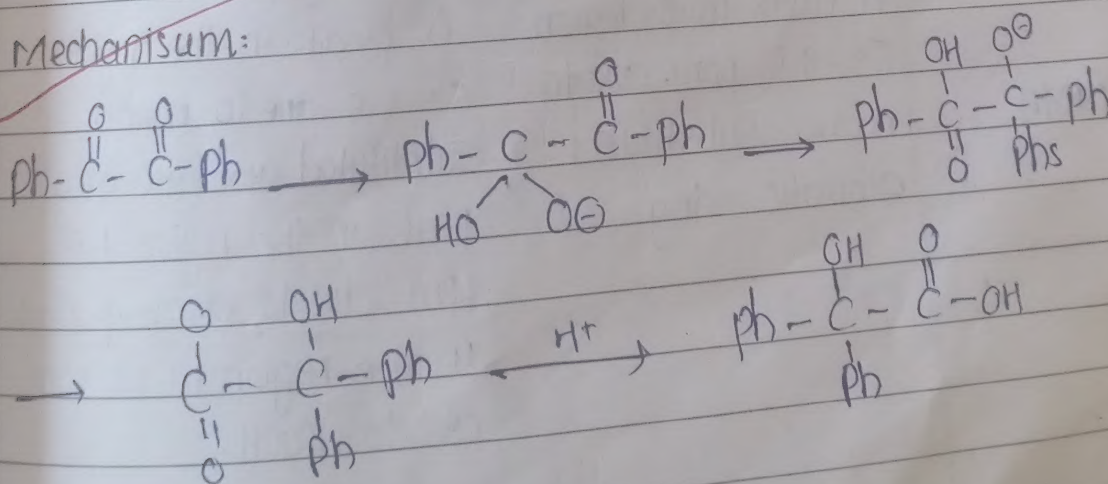
Aim:- preparation of Benzilic acid from benzile.

Requirement: Conical flask, 1g Benzile, 150 cm<sup>3</sup> Water bath cold  
Water Filter paper.

Reaction:



Mechanism:



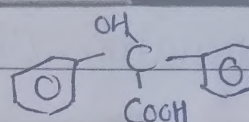
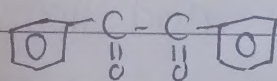


### Stoichiometric Calculation:

	Benzil	KOH
Molecular formula.	$C_{14}H_{10}O_2$	$K_2O.H_2$
Molecular weight	210	56
Molar ratio	1	1
$\phi$ (gm)	1	0.280
Volume	-	-
N.O. of moles.	0.005	0.005

### Spectral Data:-

Structure



IR ( $cm^{-1}$ )

peak at 3100-3000  $cm^{-1}$   
C-H ( $sp^2$ ) stretching

peak at 1600-1550  $cm^{-1}$   
C=C stretching.

peak 1715  $cm^{-1}$  C=O  
stretching (ketone)

peak at 3600-3200  
 $cm^{-1}$  O-H stretching

peak at 3100-3000  
 $cm^{-1}$  C-H ( $sp^2$ ) peak

at 1660-1580  $cm^{-1}$  C=C.

$^1H$  NMR

A peak in the region  
6.5-8.5 ppm. due to  
mono substituted  
aromatic ring

A peak in the region  
6.5-8.5 due to mono  
substituted aromatic ring  
peak in the region 1-6  
ppm due to OH group peak  
in the region 10-12 ppm  
due to COOH.



procedure:-

Reflux the mixture 1 gm of benzil 1 g of KOH 5 cm<sup>3</sup> of water and 2.5 cm<sup>3</sup> of alcohol on heat for 10-15 min

pour the content of the flask into a pore dish allow it to cool The potassium salt of benzoic acid and crystallized.

Filter off the crystal at the pump and wash with ice cold alcohol.

Dissolved the potassium salt in about 10 cm<sup>3</sup> of water and acidify with con. HCl to get precipitate wash the precipitate and recrystallize with hot water take the melting point of product.

check the purity by TLC. Submit the product.

Benzoic acid not red dye infinite colour  
Calculation.

Theoretical yield:-

210 g of benzil = 228 gm of benzoic acid.

1 g of benzil = x gm of benzoic acid

$$x = \frac{228 \times 1}{210}$$

x = 1.08 Benzoic acid.

Percentage yield:-

$$\frac{\text{practical yield}}{\text{Theoretical yield}} \times 100$$

$$= \frac{0.6}{1.08} \times 100$$

$$= 55\%$$



RF value:-

Distance travelled by solute  
Distance travelled by solvent

$$= \frac{3.2}{5}$$

$$= 0.64$$

non-polar (n-hexane) = 80%  
polar (ethyl acetate) = 20%

Result:

Theoretical yield = 1.08 gm

Percentage yield = 5%

Weight of the product = 0.69 gm

RF value = 0.64

Solvent System: n-hexane - 80%  
ethyl acetate - 20%

MSDS Data:-

Name of Compound	Health Hazards	First Aid.
Benzil	eyes and skin irritation Causes respiratory tract irritation Harmful if swallowed	Flush the eyes and skin with water. Call poison center immediately
potassium Hydroxide	Causes severe skin burns and eyes damage Causes respiratory and digestive tract irritation.	Flush the eyes with plenty of water and move to air at least 15 min.
HCl	Causes severe skin burns and eyes damage Causes respiratory tract irritation.	Flush the eye plenty of water and move to at least 15 min.

*Pm*  
28/4/23



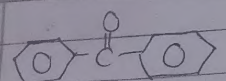
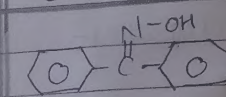




# Stoichiometric Calculation.

	Benzophenone	Hydroxylamine Hydrochloride
Molecular formula	$C_{13}H_{10}O$	$NH_2OCl$
Molecular weight	182	69.5
Molar Ratio	1	1
Quantity (gm)	3	1.112
Quantity (cm <sup>3</sup> )	-	0.6825
no. of moles	0.016	0.016

## Spectral Data:

	Benzophenone	Benzophenone Oxime
Structure		
IR (cm <sup>-1</sup> )	<p>peak in the region 3100-3000 cm<sup>-1</sup> C-H sp<sup>2</sup> stretching</p> <p>peak in the region 1800-1600 cm<sup>-1</sup> C=O stretching of ketone.</p>	<p>peak in the region 3100-3000 cm<sup>-1</sup> (sp<sup>2</sup>) Broad</p> <p>peak region 3600-3200 cm<sup>-1</sup> O-H stretching</p>
	<p>peak in the region 6.5-8.5 ppm</p> <p>5CH<sub>3</sub>-m-mono-substituted Aromatic ring</p> <p>peak in the region 6.5-8.5 ppm 5H(m) mono-substituted Aromatic ring</p>	<p>peak in the region 6.5-8.5 ppm 5H(m) mono-substituted Aromatic ring</p> <p>peak in the region 6.5-8.5 ppm 5H(m) mono-substituted Aromatic ring</p>

## procedures:-

Take 3g of Benzophenone 2 grams of hydroxylamine hydrochloride and 6cm<sup>3</sup> of rectified spirit.

Add 1 cm<sup>3</sup> of water to this mixture add 2.5 grams of solid NaOH in portion of 0.5 grams with constant shaking

the reflux the reaction mixture 10 mint. cool and pour the content of the flask into a mixture of pour the content of the flask

into a mixture of 10cm<sup>3</sup> of conc. HCl and add 60cm<sup>3</sup> of water. Filter the precipitated and dry the product.

Note the yield of crude benzophenone oxime purify the portion of the product and take its melting point.

## observation:

Weight of crude product: 2.44cm<sup>3</sup>

Melting point: 142°C

## Calculation:-

### Theoretical yield:-

182g of Benzophenone = 197g of Benzophenone oxime

3g of Benzophenone = x

$$x = \frac{197 \times 3}{182}$$

$$x = 3.2g$$

Percentage yield =  $\frac{\text{Observed yield}}{\text{Theoretical yield}} \times 100$

$$\frac{2.44}{3.2} \times 100 = 75\%$$



## Result:-

Weight of Crude product:- 2.14 gm  
 % yield 75%  
 Recrystallized yield:- 3.2 g  
 Melting point:- 142°C.

## MSDS Data:-

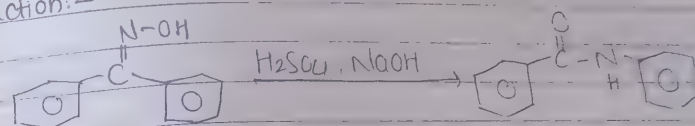
Name of compound	Health Hazard's	First Aid.
Benzophenone.	Causes eyes and skin irritation causes gastrointestinal irritation. Causes respiratory tract irritation.	Flush eyes with plenty water for at least 15 mint move in fresh air
Ethanol	Causes eye and skin irritation causes respiratory	Flush eyes with plenty water move to fresh air
Hydroxyl amine hydroxy chloride	Causes eyes and skin irritation harmful if Swall Cowed many Cause resproa tooy irritation	Flush eyes with water and move to fresh air of least 15 mints.

## Part-II

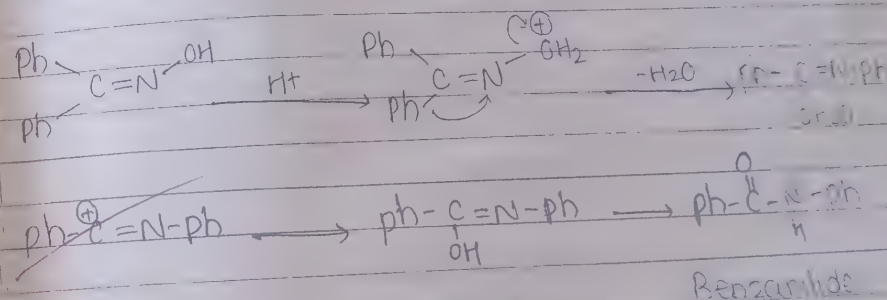
Aim:- preparation of Benzanilide from Benzophenone oxime

Requirements:- Beakers, Phenazophenone oxime, 'water bath', diethyl ether, penta Chloride

## Reaction:-



## Mechanism:-



## Stoichiometric calculation:-

	Benzophenone oxime	conc H2SO4
Molecular formula	C13H11NO	H2SO4
Molecular weight	197	98
Molar ratio	1	1
W (gm)	1	0.49
Volume	-	0.26
no. of moles.	0.005	0.005



	Benzophenone oxime	Benzanilide
Structure:-		
IR (cm <sup>-1</sup> )	<p>peak in the region 3100-3000 C-H (sp<sup>2</sup>) stretching</p> <p>Broad peak in the region 3600-3200 cm<sup>-1</sup></p> <p>peak in the region 1680-1500 cm<sup>-1</sup> C=C stretching</p>	<p>peak in the region 3100-3000 cm<sup>-1</sup> C-H (sp<sup>2</sup>) stretching</p> <p>sharp peak in the region 3600-3200 cm<sup>-1</sup></p> <p>peak in the region 1700-1680 cm<sup>-1</sup> C=O stretching</p>
<sup>1</sup> H NMR	<p>peak in the region 6.5-8.5 ppm.</p> <p>peak in the region 1-6 ppm.</p> <p>H(s) OH Proton.</p>	<p>peak in the region 6.5-8.5 ppm 5H(m) monosubstituted Aromatic ring</p> <p>peak in the region ppm Ar-NH proton 1H(s)</p>

#### procedure:-

Take 1 gram of Benzophenone oxime add the cool solution of conc. H<sub>2</sub>SO<sub>4</sub> in water (1.6 cm<sup>3</sup> conc. H<sub>2</sub>SO<sub>4</sub> to 2.0 cm<sup>3</sup> water) shake the flask and warm it gently to begin the reaction. Remove the flask from burner and allowed reaction to continue. Once the reaction subsides. Cool the content flask and then add 4 cm<sup>3</sup> of water.

Add 10N NaOH solution to reaction mixture dropwise maintaining compound by using 3 portions of carbon tetrachloride. yellow oil is obtained which solidified on cooling. Purify the compound by recrystallisation.

Note the yield of Benzanilide. Take the melting point of the product.

Check the purity of the product by TLC. Submit the dried product.

#### Observation:

Weight of the Benzanilide:- 0.2 gm

Melting point :- 162°C

#### Calculation:

Theoretical yield:-

197 g of Benzophenone = 197 g of Benzanilide oxime.

1 g of Benzophenone oxime : x g of Benzanilide

$$x = \frac{197 \times 1}{197}$$

x = 1 g of benzanilide



Percentage yield:  $\frac{\text{Weight of the product}}{\text{Theoretical yield}} \times 100$

$$= \frac{3.2}{1} \times 100$$

= 32%

Rf value:

$\frac{\text{Distance traveled by solute}}{\text{Distance traveled by solvent}}$

$$= \frac{3.2}{40}$$

= 0.8

Result:-

Weight of the crude product:-	0.2 grams
Theoretical yield	%- 19
percentage yield	%- 20%
Melting point	%- 162°C
Rf value	%- 0.8
Solvent System	%- 60% (non-polar) 40% (polar)

MSDS Data:

Name of compound	Health Hazard	First Aid
Benzophenone oxime	may cause eyes irritation. may cause digestive tract irritation. Harmful if swallowed	Flush eyes with plenty of water. get medical aid
Diethyl ether	may cause skin dryness. Harmful if swallowed	Flush eyes and skin with plenty of water. get medical aid
phosphorous penta Chloride	Chemical burns of the respiratory tract Harmful if swallowed weed	get medical aid immediately if breathing is difficult give oxygen.

*[Signature]*  
2-4-23

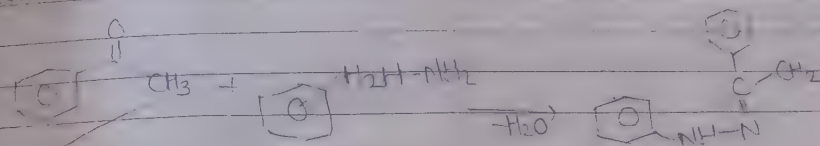


## part-I

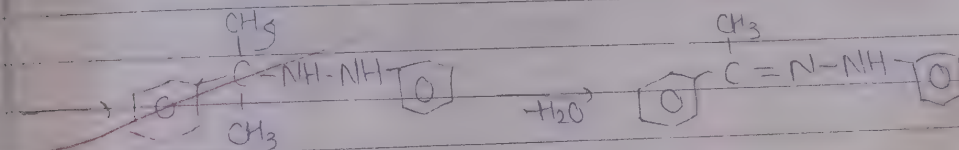
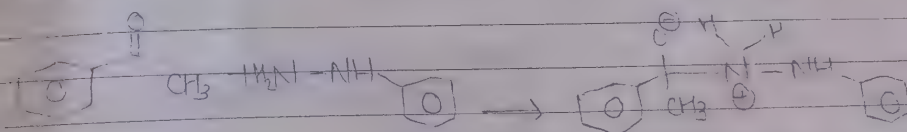
Aim:- Preparation of Acetophenone phenylhydrazone  
From Acetophenone.

Requirement: Beakers, Acetophenone, phenylhydrazine,  
glacial acetic acid etc.

Reaction:



Mechanism:





Reaction	Reagents	Product
Acetophenone + Phenylhydrazine	1. HCl 2. H <sub>2</sub> O 3. H <sub>2</sub> O	Acetophenone phenyl hydrazone

Step	Acetophenone	Acetophenone phenyl hydrazone
1. Weigh 10g of Acetophenone	<chem>CC(=O)c1ccccc1</chem>	<chem>CC(=NNc1ccccc1)c2ccccc2</chem>
2. Add 10ml of HCl		
3. Add 10ml of H <sub>2</sub> O		
4. Add 10ml of H <sub>2</sub> O		
5. Add 10ml of H <sub>2</sub> O		
6. Add 10ml of H <sub>2</sub> O		
7. Add 10ml of H <sub>2</sub> O		
8. Add 10ml of H <sub>2</sub> O		
9. Add 10ml of H <sub>2</sub> O		
10. Add 10ml of H <sub>2</sub> O		

Procedure:-

Take 5 cm<sup>3</sup> acetophenone and 5 cm<sup>3</sup> phenyl hydrazine.  
Add 30 cm<sup>3</sup> of ethanol few drops of glacial acetic acid  
is formed.  
Warm the reaction mixture till the solid product is formed cool  
and 5 cm<sup>3</sup> of water is added with stirring followed by about  
10 cm<sup>3</sup> of water. Filter. Dry the product.  
Note the yield of crude acetophenone phenyl hydrazone.  
Purify small portion of the product and take its M.P.

Observations:-

Yield of crude product: 6.9 gm  
M.P.: 186°C

Calculation:-

120 gm of acetophenone = 210 gm of acetophenone phenyl hydrazone  
5.14 gm of acetophenone = x gm of acetophenone phenyl hydrazone  
 $x = \frac{210 \times 5.14}{120}$

Percentage yield:  $\frac{\text{Observed yield}}{\text{Theoretical yield}} \times 100$

$\frac{6.9}{8.5} \times 100$   
81.17%

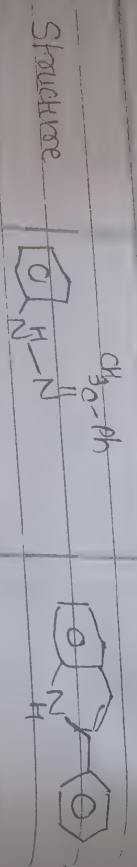






Stoichiometric calculation	
Chemical formula	$C_{14}H_{11}N_3$
Molecular formula	$C_{14}H_{11}N_3$
Molecular weight	210
Molar Ratio	1
Q (gm)	1
Volume	0.0047
no. of moles	0.0047

Spectral Data: Acetophenone phenyl Hydrazone 2-phenyl Indole



IR ( $cm^{-1}$ )	
3100-3000 $cm^{-1}$ (C-H $sp^2$ )	Peak in the region
3000-3200 $cm^{-1}$	Stretching
3600-3200 $cm^{-1}$	Sharp peak in the region
	Peak in the region 3000

$^1H NMR$	
peak in the region 6.5 to 8.5 ppm	Peak in the region
peak in the region 8.5 ppm	peak in the region
	peak 6.5 to 8.5 SH

Take 1 gm of crude acetophenone phenyl hydrazone and 3.5 cm<sup>3</sup> of polyphosphoric acid. Heat the mixture with constant stirring and monitor temperature 100-120 for 40 min. Filter the product and stir well to get product. Purify the small portion and take m.p.

Weight of the Product: 2.4 gm  
Melting point: 195°C

210 gm of acetophenone phenyl hydrazone = 33.3 gm of 2-phenyl indole  
1 gm of acetophenone phenyl hydrazone = 8.9 gm of 2-phenyl indole

$$\begin{aligned}
 & \alpha = \frac{193 \times 1}{210} \\
 & \alpha = 0.919 \\
 & = \frac{\text{Weight of the product}}{\text{theoretical yield}} \times 100 \\
 & = \frac{0.4}{0.919} \times 100 \\
 & = 43.53\%
 \end{aligned}$$







Rf value. Distance traveled by solute  
Distance traveled by solvent

3.4

4.8

0.74

Weight of the product: 0.49g

Theoretical yield = 0.919 gms

practical yield: 48.53%

physical Constant: 190°C

Rf value: non-polar 80%  
polar 20%

MSDS Data:

Compound:

Acetophenone  
phenyl hydrazide

polyphosphoric  
acid

2-phenyl  
indole

Health Hazards

Skin Contact  
eye contact

Causes redness  
pain and poor  
visibility

Causes eyes and skin  
irritation

Harmful if  
swallowed

First Aid

Flush immediately  
with plenty of

Flush the eye or  
skin with water

Flush the eyes or

Skin with water

for 15 min

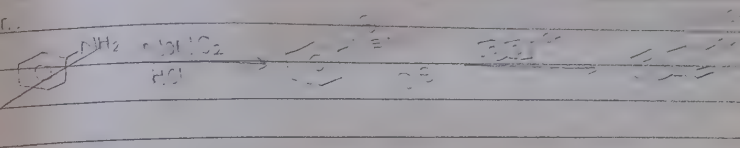
2-Naphthal → 1-Phenyl-2,3-dinitro-2-naphthal → 1-Phenyl-2,3-dinitro-2-naphthal

part-I

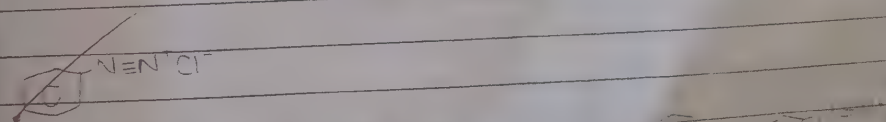
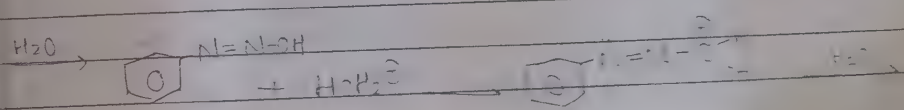
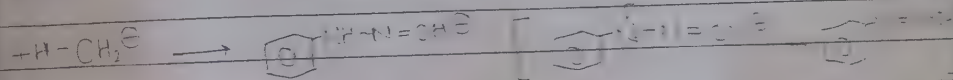
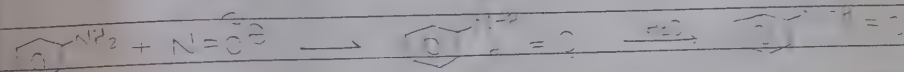
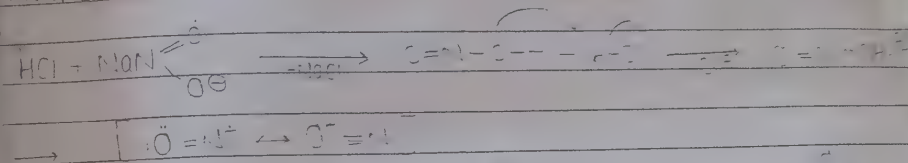
Aim: preparation of 1-phenyl-2,3-dinitro-2-naphthal from 2-naphthal

Requirements: Conical flask, 2-naphthal, aniline, NaOH, etc.

Reaction:



Mechanism:



FOR EDUCATIONAL USE

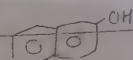


2-naphthol

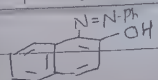
2-naphthol	Aniline
1.04	(1.0297 g/cm <sup>3</sup> )
5	93
0.041	0.041 x 93 = 3.81
	3.81 - 1.0297 = 3.7
	0.041

Experimental Data:

Structure



1-phenyl-4-azo-2-naphthol



IR cm<sup>-1</sup>

@ peak in the region 3100-3600 cm<sup>-1</sup> Stretching of O-H group.

@ Broad peak 3600 cm<sup>-1</sup> @ 1666-1500 cm<sup>-1</sup> Stretching of C=C.

@ 1650-1500 cm<sup>-1</sup> stretching C=C atom.

@ 1300-1050 cm<sup>-1</sup> stretching C-O group.

@ peak in the region 3100-3000 cm<sup>-1</sup> C-H (sp<sup>2</sup>)

<sup>1</sup>H NMR

Aromatic Ar-H 6.5-8 ppm Aromatic Ar-H 6.5-8.5 ppm

procedure: Dissolve 1.0 g of 2-naphthol in 10 ml of water by addition of solution of sodium hydroxide in 10 ml of water, stirring, to make a solution below 5°C.

prepare a solution of 0.5 g of 1-phenyl-4-azo-2-naphthol in 10 ml of water and cool this solution to 5°C. Stir the mixture and to it, add cold dilute HCl solution (10 ml) and stir the mixture to stand it for 10 min. Stir the mixture and filter the product. Wash with water and dry. Note the yield of 1-phenyl-4-azo-2-naphthol. Purify small portion and take melting point.

Observation:

Weight of Crude product 2.32 g

Melting point of the product 155°C

Calculation:

Theoretical yield:

93 g of aniline - 248 g of 1-phenyl-4-azo-2-naphthol

3.81 g of aniline = x g of 1-phenyl-4-azo-2-naphthol

$$93 \times x = 248 \times 3.81$$

$$x = \frac{248 \times 3.81}{93}$$

$$x = 10.16 \text{ g}$$



Actual yield x 100  
Theoretical yield

8.00 x 100  
10.16

78.74%

Product (practical yield): 8.00 g.

Theoretical yield: 10.16 g.

Percentage yield: 78.74%

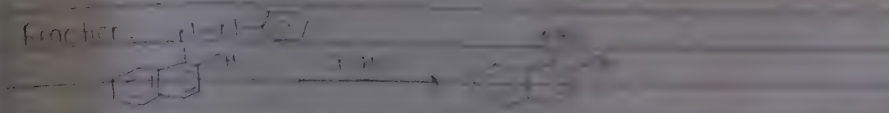
Reflux temperature: 135°C

Notes:

Health Hazards	First aid
It causes skin irritation. Irritant effects occur from all routes of exposure and can include:	Quickly remove contaminated clothing. Wash contaminated skin with large amounts of soap and water.
Causes eye, skin, irritation or may cause irritation of the digestive tract and respiratory tract.	Immediately flush with plenty of water for at least 15 minutes. Get medical aid immediately.

Reaction of 1-phenyl-2-naphthol with  $\text{SnCl}_4$  and  $\text{HCl}$

Experiment: 1. Preparation of 1-phenyl-2-naphthol



Mechanism:



Stoichiometric calculation

Reaction	Reactants	Products
Molecular formula	$\text{C}_{15}\text{H}_{12}\text{O}$	$\text{C}_{15}\text{H}_{12}\text{O}$
Molecular weight	204	204
Molar ratio	1	1
Quantity in gm	20.4	20.4
No. of moles	0.1	0.1



# Physical Data

Structure	1-phenyl azo-2-naphthol	1-amino-2-naphthol
IR $\text{cm}^{-1}$	<p>@ peak at region 3100-3000 <math>\text{cm}^{-1}</math> C-H <math>\text{sp}^2</math> stretching</p> <p>@ Broad peak 3600-3200 <math>\text{cm}^{-1}</math> OH stretching</p> <p>@ peak in the region 1680-1500 <math>\text{cm}^{-1}</math> C=C stretching</p> <p>@ peak <math>\sim 1200 \text{ cm}^{-1}</math> C-N stretching</p> <p>6.5-8.5 ppm Aromatic ring present.</p> <p>4.8 ppm Aromatic OH proton.</p>	<p>@ peak in the region 3100-3000 <math>\text{cm}^{-1}</math> CH <math>\text{sp}^2</math> stretching</p> <p>@ Broad peak 3600 <math>\text{cm}^{-1}</math> N-H stretching</p> <p>@ peak in the region 1620-1500 <math>\text{cm}^{-1}</math> C=C stretching</p> <p>@ peak in the region 1300-1050 <math>\text{cm}^{-1}</math> C-O stretching</p> <p>6.5-8.5 ppm Aromatic ring present.</p>

Procedure Reflux the mixture of 1gm of 1-phenyl azo-2-naphthol and 10  $\text{cm}^3$  of rectified spirit till the azo compound is decomposed. Separately prepare a reducing mixture of 6.7 g  $\text{FeSO}_4 \cdot 7\text{H}_2\text{O}$  in 50  $\text{cm}^3$  conc. HCl add this reducing mixture to 1-phenyl azo-2-naphthol and reflux for further 30 mint. the solution turns a brown colour. Decant the solution into a beaker and place in ice bath till 1-amino-2-naphthol hydrochloride separates as greyish white crystals. filter the product using suction.

Wash with dil HCl and dry. Note the yield of 1-amino-2-naphthol and take the M.P of product and check TLC.

## Observation:

Weight of crude product: 0.4 g  
Melting point of the product: 250°C

## Calculation:

Theoretical yield:  
248 g of 1-phenyl azo-2-naphthol = 15 g of 1-amino-2-naphthol  
1 g of 1-phenyl azo-2-naphthol = x g of 1-amino-2-naphthol  
$$\frac{248 \times x}{15} = 159 \times 1$$
$$x = \frac{159 \times 1}{248}$$

$$x = 0.64 \text{ g.}$$

## percentage yield:

$$\text{percentage yield} = \frac{\text{observed yield}}{\text{Theoretical yield}} \times 100$$

$$= \frac{0.4}{0.6} \times 100$$

$$= 62.5\%$$

RF Value:  $\frac{\text{Distance traveled by solute}}{\text{Distance traveled by solvent}}$

$$= \frac{3.2}{3.5} = 0.9$$



Result:

Weight of the product (observed yield) = 0.4g

Theoretical yield = 0.6g

percentage yield = 62.5%

Physical constant (M.P) = 250°C

RF value = 0.9

(solvent system = 90% n-hexane and 10% ethyl acetate)

MSDS Data:

name of Compound	Health Hazards	First aid.
@Ti(II) chloride	@Cause eye burns @cause skin burns @Harmful if swallowed	Flush the eye and skin with plenty of water Get medical aid immediately.
HCl	very hazardous in cause of ignition	Flush the eye and skin with cold water.
Alcohol	Causes eyes, skin and respiratory tract irritation	Flush eye and skin with plenty of water
1-phenyl-2-naphthol	may cause an allergic skin reaction Suspected of causing Cancer	Flush the skin with plenty of water get medical immediately

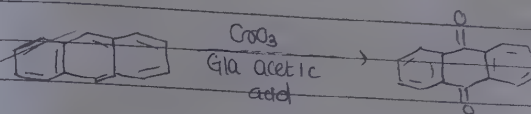
Anthracene → Anthraquinone → Anthrone.

part-I

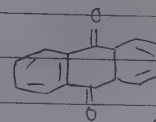
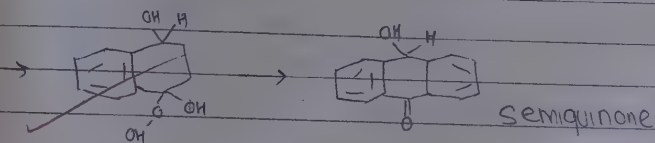
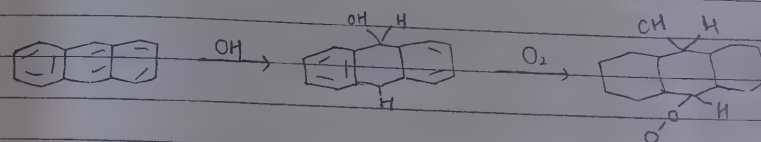
Aim: preparation of anthraquinone from Anthracene

Requirement: Beakers, glacial acetic acid,  $\text{CrO}_3$ , Anthracene, Cold water

Reaction:



Mechanism:



Quinone (9.10) anthra

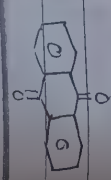
Spectrometric Calculation:-

Anthracene	$C_{14}H_{10}$	$CrO_3$
Molecular formula	178	99.99
Molecular weight	1	2.89
Molar Ratio	55	-
$W$ (gm)	0.028	0.028
$W$ (mg)		
no of moles		

Anthracene

Anthraquinone

Structure



IR (cm<sup>-1</sup>)

Region 3100-3000	Region 3100-3000
C-H (sp <sup>2</sup> ) stretching	C-H (sp <sup>2</sup> ) stretching
Region 1680-1500	Region 1680-1500
C=C stretching	C=C stretching

<sup>1</sup>H NMR

Aromatic C-H at	Aromatic C-H at
region 6.5-8.5 ppm	region 6.5-8.5 ppm

procedure:-

Dissolve 5 grams of anthracene by refluxing it in 50 cm<sup>3</sup> of glacial acetic acid. prepare solution of 3.2 gms of  $CrO_3$  in 25 cm<sup>3</sup> of glacial acetic acid. Add the oxidising agent to the anthracene sol<sup>n</sup> and then reflux for further 8-10 minutes. When all anthracene get oxidised completely cool the reaction mixture and pour into 250 cm<sup>3</sup> of cold water with stirring. The product is separate by filtration, wash with hot water and dry. Note the yield of crude Anthraquinone purify the small portion of the product and take it MP.

Observation:-

Weight of the product: 4.7 gms  
Melting point : 283°C

Calculations:-

Theoretical yield:-

78 gm of Anthracene : 208 gm of Anthraquinone.  
3 gm of Anthracene : x gm of Anthraquinone  
$$x = \frac{208 \times 5}{178}$$

x = 5.84 gm.



percentage yield =  $\frac{\text{weight of the product}}{\text{theoretical yield}} \times 100$

$$= \frac{4.7}{5.84} \times 100$$

= 80%

### Result:-

Theoretical yield :- 5.84 gm

weight of product :- 4.7

Percentage yield :- 80%

physical constant :- 283°C.

Name of Compound	Health Hazards	First Aid
Anthracene	eye contact skin contact inhalation	Rinse immediately with plenty of Rins with plenty of water at least 15 minutes get attention move to the fresh air
Glacial acetic acid	eye contact skin contact inhalation	Rinse cautiously with water for several min. Remove lenses take of immediately all contaminated clothing Rinse skin with water.

### Anthraquinone

Causes eyes and skin irritation may also causes respiratory irritation  
Inhalation

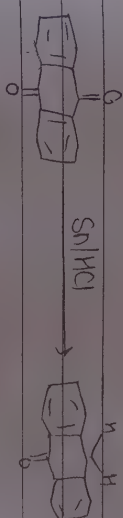
Immediately flush eyes with plenty of water  
medical attention  
Immediately flush eyes with plenty of water  
more to first aid is not breathing give artificial respiration

### Part-II

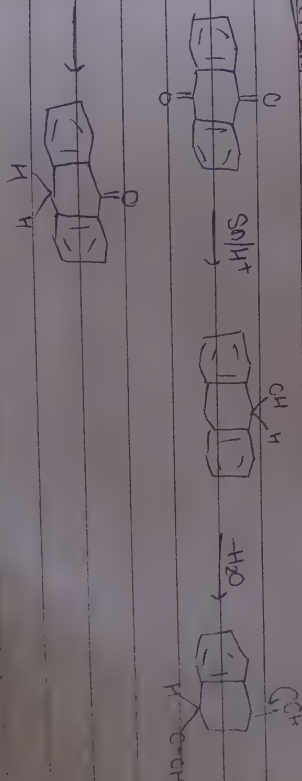
Arm preparation of Anthrone from Anthraquinone.

Requirements: Beakers, glacial acetic acid, Anthraquinone, conc. HCl

### Reaction:



### Mechanism:



conc HNO<sub>3</sub> in acetic  
H<sub>2</sub>O bath at 100°C and 15-20 min

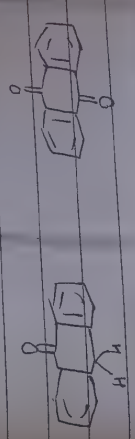
Stoichiometric calculation:

	Anthraquinone	Tin
Molecular formula	C <sub>14</sub> H <sub>8</sub> O <sub>2</sub>	Sn
Molecular weight	208	118
Molar ratio	1	1
QC (gm)	1 gm	0.56
No. of moles	0.0048	0.0048

Spectral Data:

Anthraquinone	Anthracene
---------------	------------

Structure



IR

cm <sup>-1</sup>	peak region 1880-1500 peak region 1680 cm <sup>-1</sup> C=C stretching 1500 cm <sup>-1</sup> C=C stretching
	peak region 1800-1600 cm <sup>-1</sup> C=O stretch 1600 cm <sup>-1</sup> C=O peak
	ring peak region 3100-3000 cm <sup>-1</sup> (CH) sp <sup>2</sup> stretching

<sup>1</sup>H NMR

peak region 6.5-8.5 ppm	peak region 6.5-8.5 ppm
-------------------------	-------------------------

Procedure:-

Reflux the reaction mixture of 1 gm anthraquinone 5 grams of granulated tin and 35 cm<sup>3</sup> of glacial acetic acid for 15-20 min  
cool and then add dropwise 13 cm<sup>3</sup> of conc HCl to it.  
If all anthraquinone does not dissolve then add some more granulated tin and HCl  
Filter and wash with water and dry by pressing between the filter paper.  
Reagents: use it from a mixture of benzene and petroleum ether  
Note: the yield of pure Anthracene take the TLC and crude product.

Observation:-

Weight of product:- 0.2 gms  
physical Constant :- 155°C

Calculation

Theoretical yield:-

208 gms of Anthraquinone = 144 gms of Anthracene  
1 gms of Anthraquinone = x gms of Anthracene

$$x = \frac{144 \times 1}{208}$$

$$x = 0.933 \text{ gm}$$



percentage yield =  $\frac{\text{weight of product}}{\text{theoretical yield}} \times 100$

$$= \frac{0.2}{0.933} \times 100$$

$$= 21.4\%$$

RF value: Distance travelled by solute  
Distance travelled by solvent

$$= \frac{5.3}{6.2}$$

$$= 0.85$$

Result:

Weight of the product :- 0.2 gms

Theoretical yield :- 0.933 gms

Percentage yield :- 21.4%

RF value :- 0.85

Physical Constant :- 155°C

Solvent system :- n-hexane = 60

ethyl acetate = 40.

MSDS Data:-

Name of Compound.	Health Hazard	First Aid
Anthraquinone.	Skin Contact eyes contact Inhalation	Immediately flush skin with plenty of water. Slightly flush with water of face at least 15 min.
Glacial acetic acid.	Skin contact eyes contact Inhalation.	Rinse with water for several min remove contact lenses. Immediately flush eyes.

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26/09/24

Practical No. 6,  
Part - I

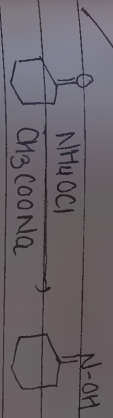
24

cyclohexanone  $\rightarrow$  cyclohexanone oxime  $\rightarrow$  Caprolactam.

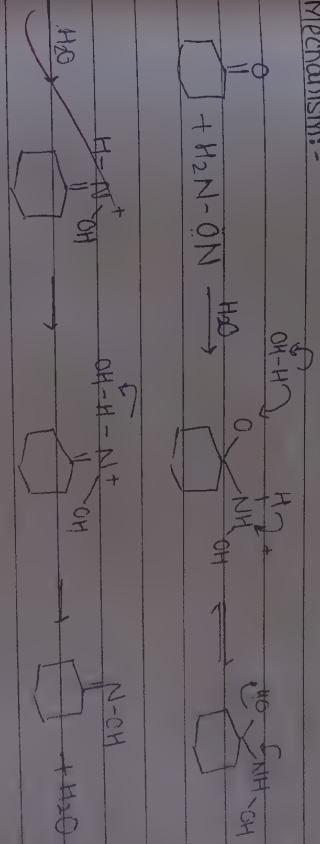
Aim:- preparation of cyclohexanone oxime from cyclohexanone.

Requirements:- Beakers, ice bath, hydroxylamine, hydrochloride sodium acetate, distilled water, cyclohex.

Reaction:-



Mechanism:-







### Stoichiometric Calculation:-

	cyclohexanone	NH <sub>4</sub> OCl
Molecular formula	C <sub>6</sub> H <sub>10</sub> O	NH <sub>4</sub> OCl
Molar ratio	1	3.312
W (gm)	4.7 gms	-
W (cm <sup>3</sup> )	5 cm <sup>3</sup>	0.048
no of moles	0.048	

### Spectral Data:

	cyclohexanone	cyclohexanone oxime
Structure		
IR cm <sup>-1</sup>	<p>C-H (sp<sup>2</sup>) Stretching at 3100-3000 cm<sup>-1</sup></p> <p>C-H (sp<sup>3</sup>) Stretching at 3000-2900 cm<sup>-1</sup></p> <p>C=O Stretching at 1800-1660 cm<sup>-1</sup></p>	<p>C-H (sp<sup>2</sup>) Stretching 3100-3000 cm<sup>-1</sup></p> <p>C-H (sp<sup>3</sup>) Stretching 3000-2900.</p> <p>C-H stretching 3600-3200 cm<sup>-1</sup></p>
<sup>1</sup> H NMR	Ar-H at region 6.5-8.5 ppm	Ar-H at region 6.5-8.5 ppm

### Procedures:-

Dissolve mixture of 3.5 gms of hydroxylamine hydrochloride and 4.2 gms of sodium acetate in 20 cm<sup>3</sup> of water to form 20 ml. add 5 cm<sup>3</sup> of cyclohexanone in small portion. Shake the flask well and cool it in cold water. Crystals of cyclohexanone oxime are formed. Collect the crystals by filtering cold solution using Buchner Funnel.

Wash the crystals with small portion of cold water then dry in air.

Note the yield of crude cyclohexanone oxime and purify the small portion of product and take melting point.

### Calculation:-

#### Theoretical yield:-

98 gms of cyclohexanone = 113 gm of cyclohexanone oxime  
4.74 gms of cyclohexanone = x gm of cyclohexanone oxime

$$x = \frac{113 \times 4.74}{98}$$

$$x = 4.7 \text{ gms.}$$

Percentage yield =  $\frac{\text{yield of the product}}{\text{Theoretical yield}} \times 100$

$$= \frac{3.2}{5.47} \times 100$$

$$= 64\%$$

FOR EDUCATIONAL USE

Yield - 5.17 gms  
 Yield of the product - 3.2 gms  
 % yield = 64%  
 Melting point = 88°C

MSDS Data:-

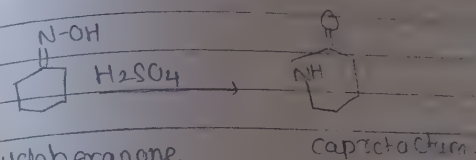
Compound	Health Hazards	First Aid
cyclohexanone	eyes contact skin contact inhalation	Rinse immediately with plenty of water Wash of immediately with plenty of water move to the fresh air and get medication.
Sodium acetate	Skin Contact eye Contact swallowing	Wash affected area with soap and water protect Unexposed eyes. Remove lenses. Rinse mouth thoroughly discomfort or vomiting persists.
hydroxylamine hydrochloride	Skin contact eye contact Ingestion	Wash off immediately with plenty of water Rinse immediately with plenty of water Do not induce vomiting.

## Part - II

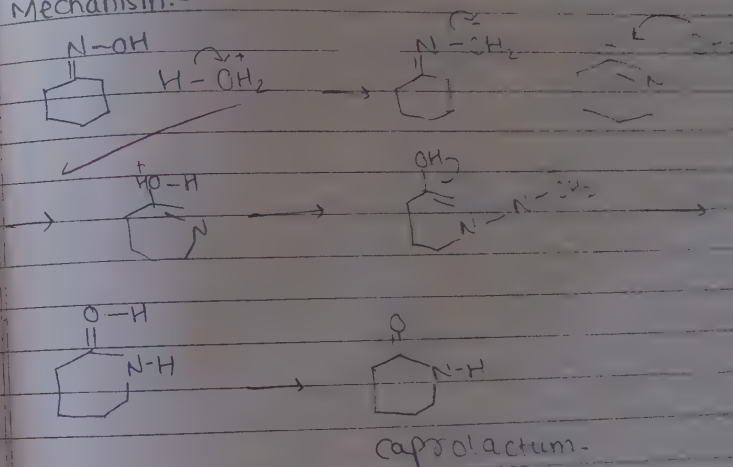
Preparation of caprolactam from cyclohexanone

Requirement: Cold water, ice bath, beaker, flask, etc.  
Oxime, NaOH etc

### Reaction



### Mechanism:-





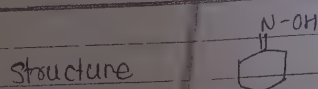
26/04/24

Stoichiometric

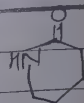
	cyclohexanone.	conc $H_2SO_4$
Molecular formula	$C_6H_{11}NO$	$H_2SO_4$
Molecular Weight	113	98
Molar ratio	1	1
$\phi$ (gm)	19m	0.8624
$\phi$ (cm <sup>3</sup> )	-	0.468
no. of moles	0.0088	0.0088

Spectral Data

cyclohexanone  
Oxime



caprolactam



IR (cm<sup>-1</sup>)

C-H (sp<sup>2</sup>) stretching  
at 3100-3000 cm<sup>-1</sup>

C-H (sp<sup>3</sup>) stretching  
at 3000-2900 cm<sup>-1</sup>

O-H stretching at  
3600-3200 cm<sup>-1</sup>

C-H (sp<sup>2</sup>) stretching  
at 3100-3000 C-H

sp<sup>3</sup> stretching 3000-  
2900 C=O stretching

1800-1660.

<sup>1</sup>H NMR

$\alpha$ -H at region  
6.5-8.5 ppm

$\alpha$ -H at region  
6.5-8.5 ppm.

procedure:-

Take 1g of cyclohexanone oxime add cold solution of conc.  $H_2SO_4$  warm the reaction mixture gently to bring the reaction to begin the reaction.

Remove the flask from burner and allow the continue. Once the reaction is subside cool the content of flask and then add 1 cm<sup>3</sup> of water.

mean while prepare a solution of 2.2 g of NaOH in 7.2 cm<sup>3</sup> of water. add prepared solution to the reaction mixture dropwise transfer this cold alkaline solution to the separating funnel and extract the compound by using three portion of 5 cm<sup>3</sup> of carbon tetrachloride yellow oil obtained which is solidified cooling the purified compound.

Note the yield of the pure caprolactam. take mp.

Check the purity of by TLC. Submit the crude product.

Observation:-

Weight of the purified product: 0.8 gm.

Melting point :- 66°C

Calculation

Theoretical yield

113 g of cyclohexanone oxime = 113 gm of caprolactam

1 g of cyclohexanone oxime = x gm of caprolactam

$$x = \frac{113 \times 1}{113}$$

$$x = 1 \text{ gms.}$$

percentage yield:  $\frac{\text{weight of the product}}{\text{theoretical yield}} \times 100$

$$= \frac{0.8}{1} \times 100$$

$$= 80\%$$

Rf value:  $\frac{\text{Distance travelled by solute}}{\text{Distance travelled by solvent}}$

$$= \frac{4.5}{3.2} = 1.4$$

Result:

Theoretical yield: 1 gms

Weight of product: 0.8 gms

percentage yield: 80%

Melting point: 66°C

Rf Value: 1.4

Solvent System: ethyl acetate 20%  
n-hexane: 80%

## MSDS Data:

Compound	Health Hazards	First aid
Capsochlorum.	Skin contact Inhalation Ingestion	Wash immediately with soap and remove to fresh clean mouth with water
Carbon tetra chloride.	eye contact Inhalation Ingestion	Wash immediately plenty of water move to fresh air not induce vomine
H <sub>2</sub> SO <sub>4</sub>	eye contact Skin contact Inhalation.	Rinse immediately with plenty of water wash immediately and move to fresh air

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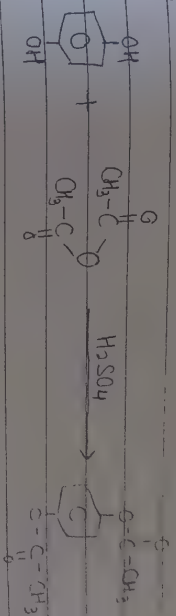


Hydroquinone  $\rightarrow$  Hydroquinone diacetate  $\rightarrow$  2,5-dihydroxyacetophenone

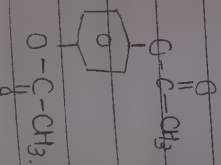
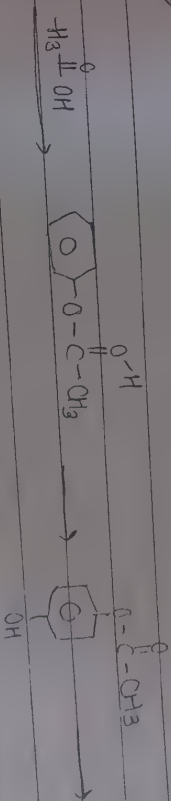
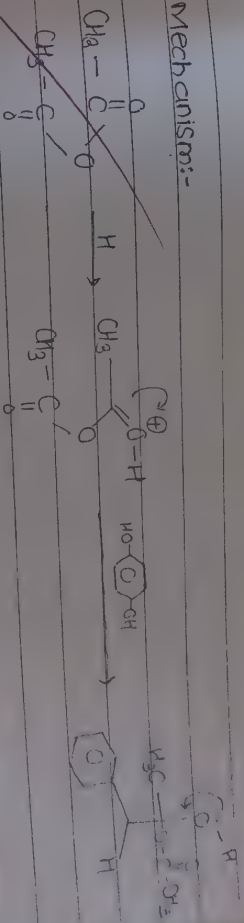
Aim:- Preparation of hydroquinone diacetate from hydroquinone.

Requirements:- Conical flask, glass rod, conc.  $H_2SO_4$ , hydroquinone, acetic anhydride, cold water.

Reaction:-



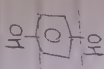
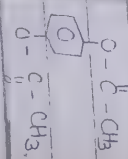
Mechanism:-



Stoichiometric Calculations:-

	Hydroquinone	Acetic anhydride
Molecular formula	$C_6H_6O_2$	$C_4H_6O_3$
Molecular weight	110	102
Molar ratio	1	1
$\phi$ (gm)	5	4.59
Volume		4.25
no of moles	0.045	0.04

Spectral Data:-

Structure	Hydroquinone	Hydroquinone diacetate
		
IR (cm <sup>-1</sup> )	3100-3000 cm <sup>-1</sup> C-H sp <sup>2</sup> 3000-2900 cm <sup>-1</sup> Stretching 3600-3200 cm <sup>-1</sup> C-H (sp <sup>3</sup> ) Stretching O-H group	3100-3000 cm <sup>-1</sup> sp <sup>2</sup> 3000-2900 cm <sup>-1</sup> Stretching 1800-1600 C=O Stretching
<sup>1</sup> H NMR	Ar-H 6.5-8.5 ppm R-OH 3-6.5 ppm	Ar-H 6.5-8.5 ppm

Procedure:-

add a 1 drop of conc.  $H_2SO_4$  to a mixture of 5 gm of Hydroquinone and 8.6 cm<sup>3</sup> of acetic anhydride in conical flask.  
 stir the mixture until dissolve hydroquinone.  
 after 5 minutes pour the mixture into crushed ice.  
 filter with suction pump and wash with cold water. note the yield of hydroquinone diacetate.  
 purify the small portion of product and take melting point.

Observations:-

Weight of product:- 3.8 gm  
 melting point 8-124°C

Theoretical yield:-

110 gm of Hydroquinone = 194 gm of hydroquinone diacetate.  
 5 gm of Hydroquinone = x

$$x = \frac{194 \times 5}{110}$$

$$x = 8.82$$

percentage yield:-

Weight of the product x100  
 Theoretical yield

$$\frac{5.8}{8.82} \times 100$$

$$= 70\%$$



Result: 2,5-dihydroxy acetophenone 5.82 gm  
 yield 8.82 gm  
 2,5-dihydroxy acetophenone yield 8.82 gm  
 melting point 8-104°C

MSDS Data:-

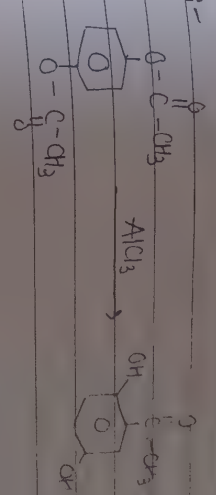
Name of compound	Health Hazard	First Aid
Hydroquinone	Skin Contact Eye Contact Ingestion	Wash immediately with plenty of water and remove contact lenses immediately. Flush eyes with water.
Acetic anhydride	Skin Contact Eye Contact Inhalation	Wash immediately with water. Take immediately medical treatment. Flush eyes with plenty of water.

## Part-II

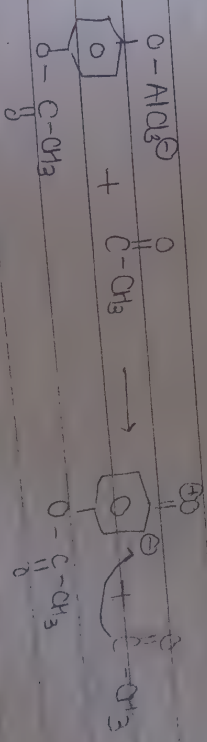
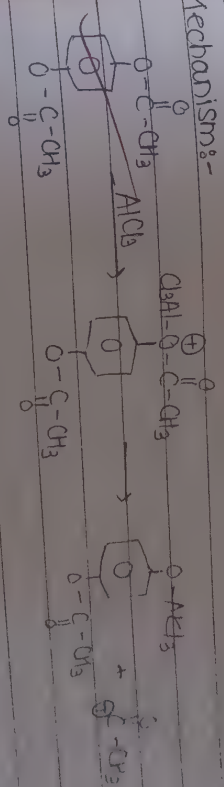
Aim:- preparation of 2,5-dihydroxy acetophenone from hydroquinone diacetate.

Requirement:- Glass rod, control flask, hydroquinone diacetate,  $\text{NaOH}$ ,  $\text{Conc HCl}$ .

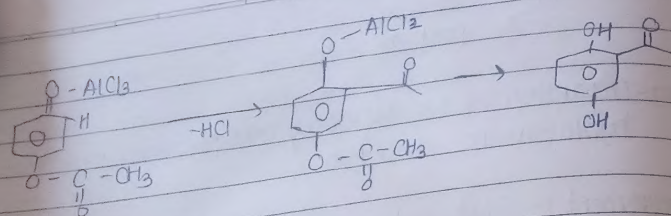
Reaction:-



Mechanism:-







Stoichiometric calculation:-

	Hydroquinone diacetate	AlCl <sub>3</sub>
Molecular formula	C <sub>12</sub> H <sub>10</sub> O <sub>4</sub>	AlCl <sub>3</sub>
Molecular weight	194	133.5
Molar ratio	1	1
Q (gm)	1gm	0.629
Volume (cm <sup>3</sup> )	-	-
no of moles.	0.0051	0.0051

Spectral Data:-

	Hydroquinone diacetate	2,5 dihydroxy acetophenone.
Structure:		

IR (cm<sup>-1</sup>)

3100-3000 cm <sup>-1</sup> CH (sp <sup>2</sup> )	3100-3000 cm <sup>-1</sup> CH (sp <sup>2</sup> )
3000-2900 cm <sup>-1</sup> CH (sp <sup>3</sup> )	3000-2900 cm <sup>-1</sup> CH (sp <sup>3</sup> )
1800-1660 cm <sup>-1</sup> C=O	1660-1660 cm <sup>-1</sup> C=O

<sup>1</sup>H NMR

Aro-H 6.5-8.5 ppm	Aro-H 6.5-8.5 ppm.
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procedure:-

Take the mixture of 1gm of hydroquinone diacetate and 2.5gm of anhydrous aluminium chloride in rbf and fitted by air condenser by calculation tube.

Heat the flask in oil bath slowly such that the temperature reaches 100-120 at the end of 30 mint evolution of hydrogen chloride the begins

Now rise the temperature slowly to 160-165°C maintain the temperature for 3 hours.

allow to cool at room temperature.

Add crushed ice followed by 20° cm HCl in order deluminate to excess of AlCl<sub>3</sub>.

Filter the product with suction and wash if with cold water

Recrystallize with 99% ethanol

Note the yield of product.

check the purity by TLC and take melting point

Submit the dried product.



Observations:-

Weight of products - 0.4

Melting point :-  $204^{\circ}\text{C}$ .

Calculations:-

Theoretical yields:-

194 gm of hydroquinone diacetate = 152 gm 2,5 dihydroxy acetophenone

1 gm of hydroquinone diacetate =  $\frac{x}{152}$  gm 2,5 dihydroxy acetophenone.

$$x = \frac{194 \times x}{152}$$

$$x = \frac{194}{152}$$

$$x = 1.3 \text{ gms}$$

Percentage yield:-

$$\frac{\text{Weight of the product}}{\text{Theoretical yield}} \times 100$$

$$= \frac{0.4}{1.3}$$

$$= 30.7\%$$

RF values:-  $\frac{\text{Distance travelled by solute}}{\text{Distance travelled by solvent}}$

$$= \frac{3.5}{4.2}$$

$$= 0.83$$

Solvent system:- non-polar - 60%  
polar - 40%

Results:-

Weight of the products - 0.4

Theoretical yield :- 1.3 gms

Percentage yield :- 30.7%

RF value :- 0.83.

Solvent system :- non-polar - 60%  
polar - 40%

Melting point :-  $204^{\circ}\text{C}$



Observation:-

Weight of products - 0.4  
Melting point -  $204^{\circ}\text{C}$ .

Calculations:-

Theoretical yield:-

1.94 gm of hydroquinone diacetate = 152 gm 2,5 dihydroxy acetophenone

1 gm of hydroquinone diacetate =  $\frac{x}{152}$  gm 2,5 dihydroxy acetophenone

$$x = \frac{1.94 \times x}{152}$$

$$x = \frac{1.94}{152}$$

$$x = 1.3 \text{ gms}$$

Percentage yield:-

$$\frac{\text{Weight of the product}}{\text{Theoretical yield}} \times 100$$

$$= \frac{0.4}{1.3}$$

$$= 30.7\%$$

RF values:-  $\frac{\text{Distance travelled by solute}}{\text{Distance travelled by solvent}}$

$$= \frac{3.5}{4.2}$$

$$= 0.83$$

Solvent system:- non-polar - 60%  
polar - 40%

Result:-

Weight of the products - 0.4

Theoretical yield - 1.3 gms

Percentage yield - 30.7%

RF value - 0.83

Solvent system - non-polar - 60%  
polar - 40%

Melting point -  $204^{\circ}\text{C}$



MSDS Data:-

Name of Compound	Health Hazard	First Aid
Hydroquinone diacetate	eyes contact skin contact	Wash with plenty of water and move to fresh air.
Aluminium Chloride	eyes Contact Skin Contact	Wash with plenty of water and take medical treat ment and move to fresh air

*[Signature]*  
26/4/23